

Work Order ID 63144

Thursday, October 21, 2010 2:38:05 PM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-10-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-216 CHG001

S. W. 10/27

HJ for BG 11-01-27
①

110

Assemble as per dwg

0.00



HandFinish

Drilled IAW DS1 9456

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

Drilled Hole to .634

11/01/25

11/01/21

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S. W. 10/27

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Revision ID:

Stop

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Start Date: 10/21/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00

Customer:



Reference:

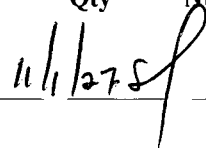
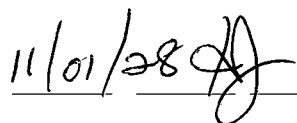
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-216								
	Location: <u>73</u>								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

11/1/27 11/01/28 

11/01/27

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NOTE: Date & initial all entries

Picklist Print

Thursday, October 21, 2010 2:38:11 PM

Page 1

Work Order ID: 63144

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe









Start Date: 10/21/2010

Required Date: 10/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016  Skidtube STD w/ Training Wearplates, RH		Manufactured	No			110	Each	0.0000	1	1			
							B64953			B62211 (41) 11/10/126			
D350-636-101  Toe Step, LH/RH		Manufactured	No			110	Each	15.0000	1				
										11/12/24 SP			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FG021			15						
				26089			15						
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	10.0000	1				
										11/12/24 SP			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FG021			10						
				51450			1						
				51959			4						
				54958			5						
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	0.0000	1	1			
										B62217 11/12/24 SP			

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

NO. 6244
5, 6A, 7
10, 11, 12
2 PL pl 10-10-21

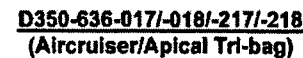
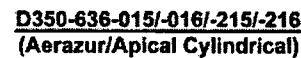


Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY

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Date: 10.07.26

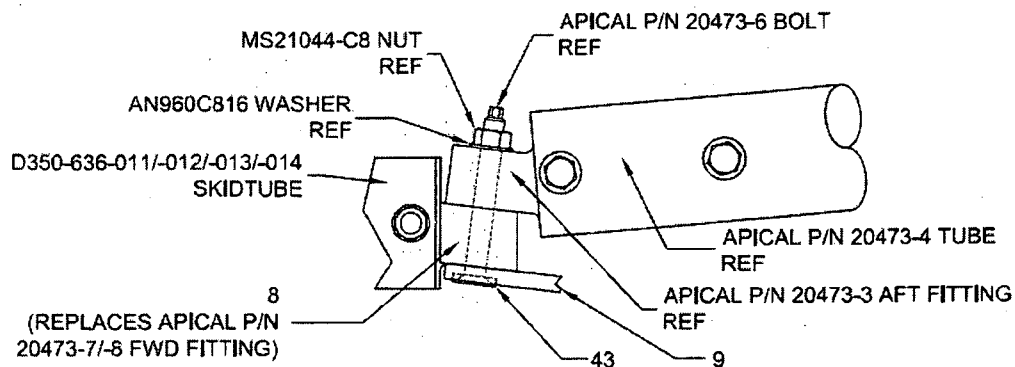
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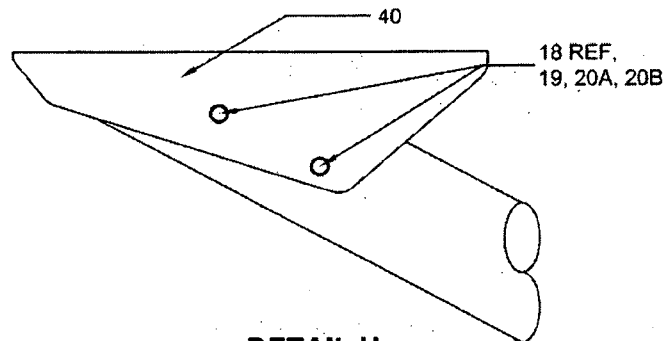
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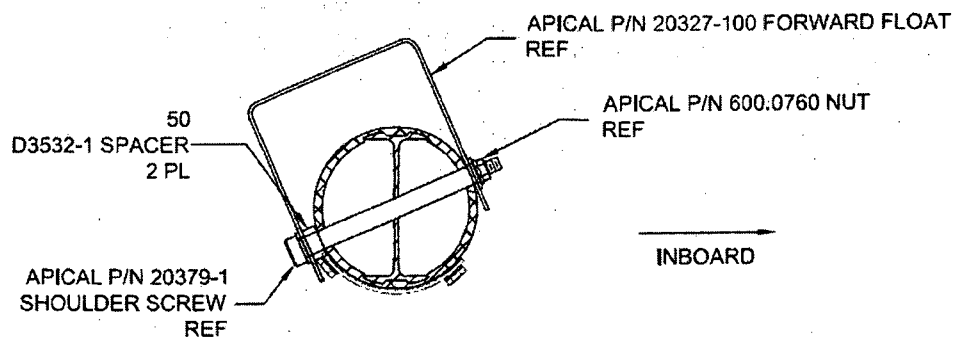
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DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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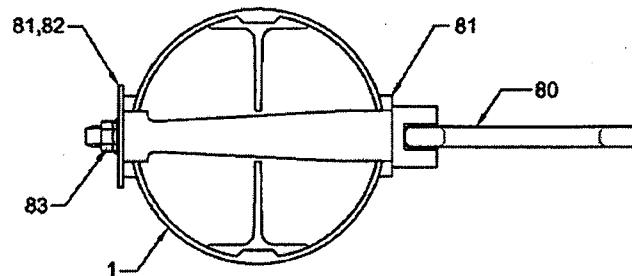
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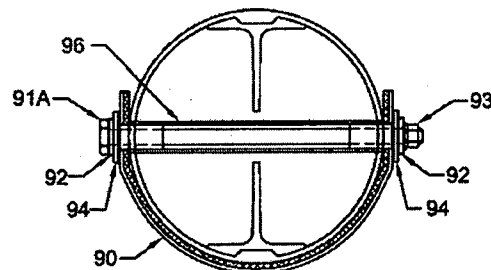
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SECTION R-R
SHOWN WITH DRILLED $\varnothing 0.625$ " HOLE &
D350-636-109 TOW RING KIT



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

u/c 63144

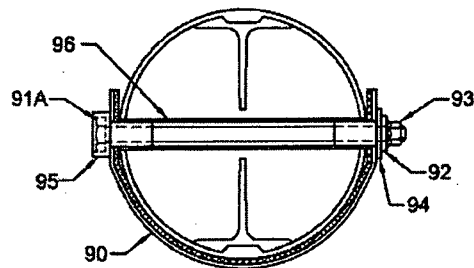
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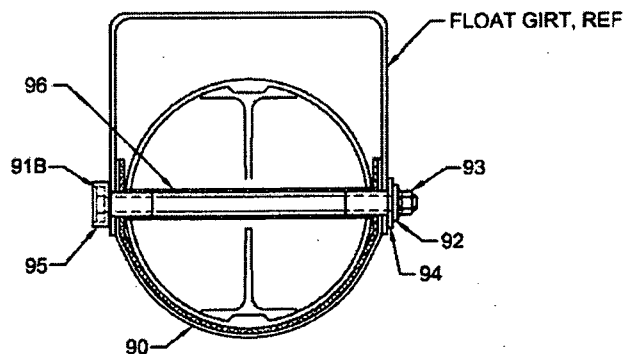
NOTE: Date & initial all entries



WITHOUT APICAL CYLINDRICAL BAG
FLOATS

OR

w/o 63144



WITH APICAL CYLINDRICAL BAG FLOATS

SECTION T-T

D350-636-015/-016/-215/-216 SKIDTUBES
1 PL

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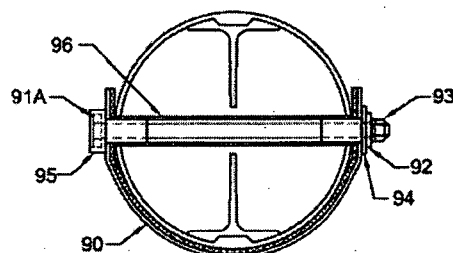
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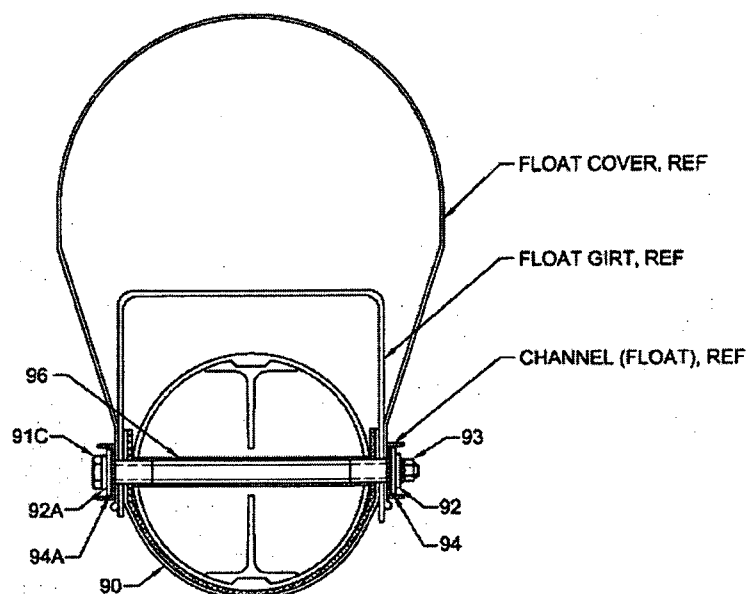
NOTE: Date & initial all entries



WITHOUT APICAL TRI BAG FLOATS

OR

w/c 631421



WITH APICAL TRI BAG FLOATS

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

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Dart Aerospace Ltd

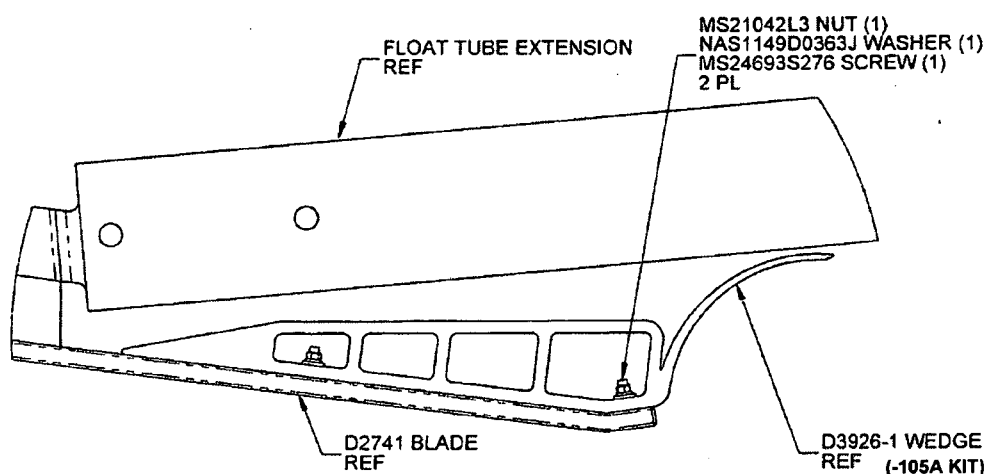
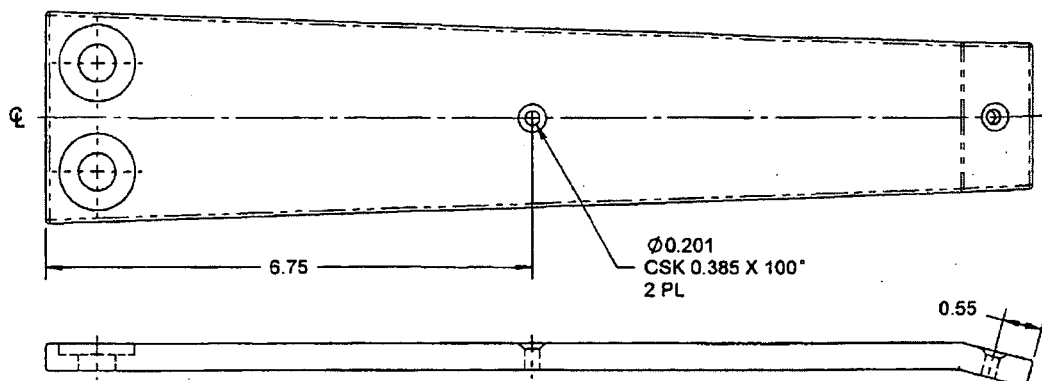
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W/O 43144

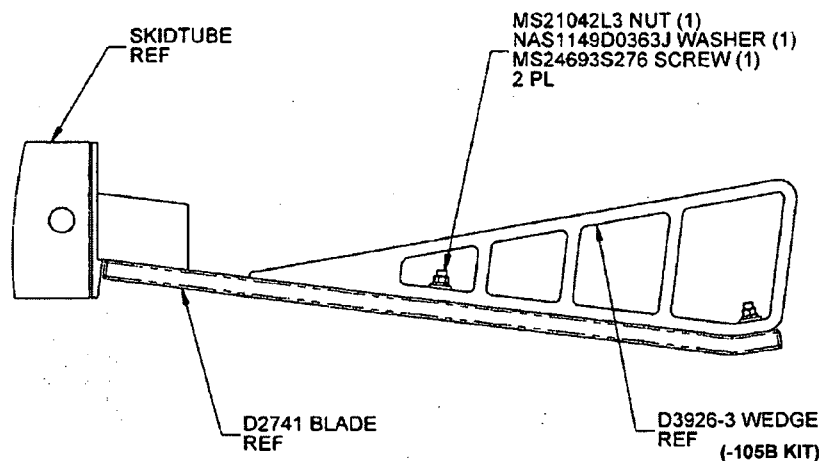


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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